

MK SERIES ULTRAFILTRATION (UF) SANITARY SPIRAL ELEMENTS

30,000 MWCO PES Membrane Designed for Milk Concentration

Synder's proprietary MK Series Ultrafiltration Sanitary Spiral Element offers exceptional performance in both whole and skim milk concentration for powder or cheese making.

MK SERIES FEATURES

- Designed for maximum durability and long life
- Conforms to 3-A, FDA, and USDA standards
- Available in standard diameter sizes or customized configurations for a wide range of applications
- High resistance to fouling

APPLICATIONS

Food: Gelatin

Dairy: Milk Concentration



SANITARY ELEMENT OPERATING SPECIFICATIONS

Pressure	PSI	Bar
Max. Inlet Pressure	116	8.0
Min. Outlet Pressure	10	0.7
Max. Differential Pressure per Element	18	1.2
Max. Permeate Backpressure	5	0.3

NOTE: Soft start on boost pumps required to minimize pressure/flow shocks to elements

Temperature	Fahrenheit	Celsius
Max. Operating	122°	50°
Max. CIP Temperature	122°	50°

PH Parameters	pH
pH Range during Operation @ 25°C Max.	1.0 - 11.0
pH Range during CIP Operation @ 50°C Max.	2.0 - 11.0

NOTE: Do not exceed pH 11.0

Chlorine	Norm. ppm	Max. ppm
Free Chlorine in DF Water or Product	0	<0.1
Chlorine during CIP @ pH 10.8-11.0 and 50°C	150	180

NOTE: Maximum chlorine exposure for all elements is 30 minutes per day at pH and temperature conditions listed above

Peroxide	Max. ppm
Free Peroxide in Product during Operation	<3 ppm
Peroxide as a sanitizer @ 25°C Max, pH 6-7, 10 minutes recirculation	0.1%

OFFICE LOCATIONS

Headquarters

4941 Allison Parkway
Vacaville, CA 95688 USA
Tel: +1 800-279-6337
Fax: +1 707-451-6064
Email: hq@synderfiltration.com
Website: www.synderfiltration.com

Los Angeles

Vagn Pedersen
Sales Manager, Western US and Europe
Tel: +1 714-747-5242
Email: vpedersen@synderfiltration.com

Wisconsin Office

Jerry Anderson
Sales and Technical
Service Manager
Tel: +1 608-424-3575
Fax: +1 608-424-3575
Email: janderson@synderfiltration.com

New Zealand/ Australia Office

Larsram Limited
P.O. Box 503, Cambridge
New Zealand
Tel: +64 7 827-2230
Fax: +64 7 827-2231
Email: larsram@larsram.com
Website: www.larsram.com

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ELEMENT DIMENSIONS

Element	Model Number	Diameter (Inches)	Length (Inches)	P.W.T. ID
3.8"	3838	3.8	38	0.83
	3838.75	3.8	38.75	0.83
	3850	3.8	50	0.83
	3851	3.8	51	0.83
4.3"	4333	4.3	33	0.83
	4335	4.3	35	0.83
	4335.5	4.3	35.5	0.83
	4336	4.3	36	0.83
	4338	4.3	38	0.83
	4350	4.3	50	0.83
	4351	4.3	51	0.83
	4355	4.3	55	0.83
5.8"	5838	5.8	38	1.138
6.3"	6338	6.3	38	1.138
	6356	6.3	56	1.138
8"	8038	8.0	38	1.138
	8238	8.2	38	1.138
	8338	8.3	38	1.138
10"	10338	10.3	38	1.138

ELEMENT AREA (SQUARE FEET)

Element		Feed Spacer (in mils)					
		24	31	46	65	80	
3.8"	3838	88	76	56	47	39	
	3838.75	89	77	60	46	39	
	3850	111	118	102	75	52	
	3851	114	121	104	77	53	
4.3"	4333	96	87	74	58	50	
	4335	100	95	79	61	53	
	4335.5	104	97	82	63	54	
	4336	108	100	83	63	55	
	4338	112	105	88	66	58	
	4350	150	133	99	81	71	
	4351	154	136	101	83	72	
	4355	166	147	109	90	78	
	5.8"	5838	186	180	136	109	90
	6.3"	6338	236	228	171	133	109
6356		357	345	259	201	165	
8"	8038	372	330	258	205	168	
	8238	440	389	310	240	181	
	8338	447	396	319	253	205	
10"	10338	n/a	655	493	384	324	

RECOMMENDED ELEMENT CROSS FLOW RATE

Element		Feed Spacer (in mils)				
		24	31	46	65	80
3.8"	m ³ /hr	6	6	7	9	10
	gpm	26	26	32	38	44
4.3"	m ³ /hr	7	8	9	11	13
	gpm	32	34	42	49	59
5.8"	m ³ /hr	13.4	14.0	16.8	19.8	23.1
	gpm	59	62	74	87	102
6.3"	m ³ /hr	17	18	21	24	28
	gpm	75	78	93	106	123
8"	m ³ /hr	27	26	32	37	43
	gpm	118	113	140	164	190
10"	m ³ /hr	n/a	51	61	70	83
	gpm	n/a	224	268	307	366

TECHNICAL NOTES:

For element sizes not listed, please call or email Synder Filtration for details. We can design an element to fit your exact needs – just specify the element outer diameter (OD) or vessel/housing inner diameter (ID), element inner diameter (ID), and length. Elements are available with or without a controlled bypass tail. Additional feed spacers are also available.

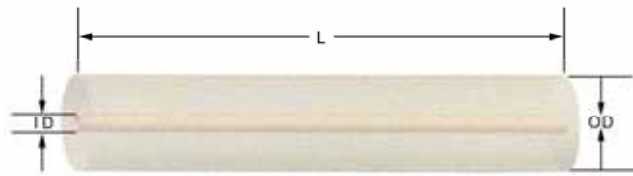
Maximum allowed differential pressure per element is 1.2 bar.

The recommended cross flow rate will be subject to differential pressure limitations and specific application conditions.

Trials should be conducted to determine optimal application conditions.

High temperature elements are available and can be specified by adding the suffix "HT" to the end of model name. †

ORDERING INFORMATION



ELEMENT MODEL NUMBER EXAMPLE: **MK - 2 A - 6338**

Spacer Size	Model Number
24 mil	1
31 mil	2
46 mil	3
65 mil	4
80 mil	5

Outerwrap
A = Control Bypass with Tail
B = Control Bypass without Tail

Element Descriptions					
Model	OD * Inches	L Inches	ID Inches	Weight LB	Weight kg
3838	3.8	38	0.83	10	4.5
3838.75	3.8	38.75	0.83	10	4.5
3850	3.8	50	0.83	13	5.9
3851	3.8	51	0.83	14	6.3
4333	4.3	33	0.83	11	5.0
4335	4.3	35	0.83	11	5.2
4335.5	4.3	35.5	0.83	11	5.2
4336	4.3	36	0.83	11	5.2
4338	4.3	38	0.83	12	5.4
4350	4.3	50	0.83	15	7
4351	4.3	51	0.83	15	7
4355	4.3	55	0.83	16	7
5838	5.8	38	1.138	15	7
6338	6.3	38	1.138	16	7
6356	6.3	56	1.138	24	11
8038	8.0	38	1.138	38	17.2
8238	8.2	38	1.138	38	17.2
8338	8.3	38	1.138	40	18
10338	10.3	38	1.138	43	20

Notes:

* Different diameters are available. Please specify your requirements when ordering.

† HT CIP Limits: pH 6-8; Temp 70°C; Duration 30 minutes; 50°C or lower – normal pH limits

